



STAHL'S[®]

CAD-CUT[®] DIRECT

HEAT TRANSFER VINYL

REFERENCE GUIDE

**SHIPS SAME DAY
ORDER BY 4PM**

CAD-CUT®

Heat Transfer Vinyl

- | | | | |
|---|----------------|----|----------------------|
| 4 | Thermo-FILM® | 10 | Silicone Dye-Block™ |
| 4 | Thermo-GRIP® | 10 | Flock II |
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| 6 | Fashion-FILM® | 11 | Chroma Bling |
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| 9 | Adhesive | 13 | Glow |

CAD-COLOR®

Printable Heat Transfer Vinyl

- 15 Soft Opaque **New**
- 15 Glitter
- 16 Express Print®
- 16 SuperTEK® Sublistop™
- 17 SuperTEK® Opaque
- 17 SuperTEK® Clear (Gloss/Matte)
- 18 Solutions® Mask
- 18 Low Tack Magic Mask®
- 18 Medium Tack Magic Mask®
- 18 High Tack Magic Mask®



SCAN WITH YOUR
PHONE'S CAMERA

ORDER WITH CONFIDENCE

STAHL'S® QUICK SHIP PROGRAM



We created the Quick Ship program with your business in mind. Our most popular products are guaranteed in stock at all STAHL'S® distribution centers, so you'll have your orders in hand in 1-2 days. **Quick Ship materials are identified with this icon.**

\$5 FLAT RATE GROUND SHIPPING



Program Details:

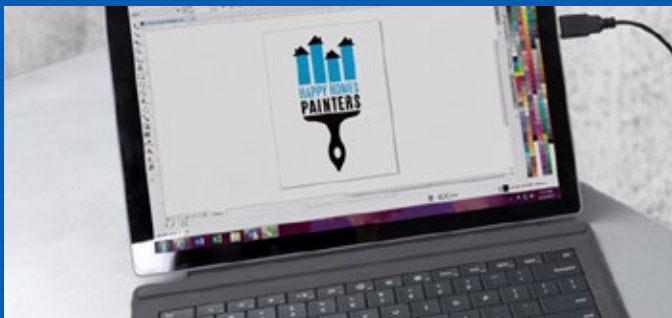
- U.S. customers only. Excludes Alaska, Hawaii, U.S. Territories, and customers with special pricing;
- Shipment must contain only CAD-CUT® and/or CAD-COLOR® materials;
- Applies to orders shipping ground via UPS, FedEx, and OnTrac;
- Shipment subtotal, before trade discount, must be less than \$2,500.00.

COUNT ON CAD-CUT[®]

HEAT TRANSFER VINYL

With an extensive selection of colors, textures, and finishes, STAHL'S[®] offers an advanced line of roll goods for every job, fabric, garment, or textile. From basic cotton to performance nylon and beyond, there's an easy-to-use material for nearly any item.

*For up-to-date material colors, Pantone[®] references, application instructions, and cutting specs, visit **stahls.com**.*



DESIGN



CUT



WEED



HEAT APPLY

CAD-CUT[®] THERMO-FILM[®] #1 choice for contact sports uniforms

White	Pantone White	Gray	7539 C	Charcoal	Cool Gray 11 C	Black	Pantone Black
Maize	115 U	Gold	137 C	Old Gold	1395 C	Orange	172 C
Texas Orange	7586 C	Hero Red	18-1763 TPG	Red	186 C	Cardinal	201 C
Maroon	7645 C	Pink	203 C	Purple	7671 C	Columbia	7682 C
Hero Blue	18-4244 TPG	Royal	7686 C	Navy	5395 M	Shark Teal	7717 C
Kelly	349 C	Dark Green	553 C	Brown	Black 4 C	Metallic Silver	Silver C 10077
Vegas Gold	10124 C						

stahls.com/thermo-film

	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
15"	10.50	42.00	80.00	193.00	362.75
20"	13.30	56.25	106.75	249.25	475.75



Time: 6-8 seconds
Temperature: 330°F
Pressure: Medium
Peel: Hot



Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	19	1	50 cm/s
Roland	45°/60°	120-160g/140-170g	.25/.50	15-50 cm/s

CAD-CUT[®] THERMO-GRIP[®] Best choice for athletic nylon garments

White	Pantone White	Gray	7539 C	Black	Pantone Black	Gold	137 C
Orange	172 C	Red	186 C	Maroon	7645 C	Purple	7671 C
Royal	7686 C	Navy	5395 M	Dark Green	19-5917 TPG		

stahls.com/thermo-grip

	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
15"	13.60	57.75	108.25	255.50	487.25
20"	17.35	76.25	145.00	339.50	650.50



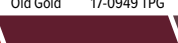
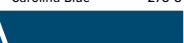
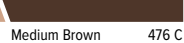
Time: 6-8 seconds
Temperature: 330°F
Pressure: Medium
Peel: Warm



Cotton
Polyester
Cotton/Poly Blends
Nylon Mesh
Dazzle[®]

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	19	1	50 cm/s
Roland	45°/60°	140-170g/120-170g	.25/.50	15-50 cm/s

CAD-CUT®
PREMIUM PLUS™ HIGH TACK & LOW TACK
Perfect for performance wear personalization

			
White11-0601 TPG	Gray16-3850 TPG	Black19-4004 TPG	Maize7404 C
			
Gold7409 C	Old Gold17-0949 TPG	Orange16-1361 TPG	Texas Orange7566 C
			
Red18-1550 TPG	Burgundy505 C	Maroon19-1627 TPG	Pink13-2802 TPG
			
Medium Pink507 C	Fuchsia7425 C	Purple2090 C	Carolina Blue278 U
			
Columbia16-4032 TPG	Cyan17-4247 TPG	Royal2146 C	University Blue540 U
			
Navy19-3921 TPG	Bahama Blue631 C	Teal17-5029 TPG	Apple Green16-6339 TPG
			
Kelly7733 C	Dark Green19-6050 TPG	Camel4665 U	Medium Brown476 C
			
Brown412 C	Neon Yellow930 C	Neon Orange804 C	Neon Pink812 C
			
Neon Blue801 U	Neon Green802 C	Metallic SilverSilver C	Metallic Gold16-1133 TPG

stahls.com/premium-plus					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20" Low Tack	10.80	37.50	69.75	167.50	309.00
20" High Tack	10.80	37.50	69.75	167.50	309.00



Time: 8-12 seconds

Temperature: 280-300°F

Pressure: Medium

Peel: Low Tack - Warm
High Tack - Hot



Cotton

Polyester

Cotton/Poly Blends

Lycra®/Spandex

Cutter	Blade	Force	Offset	Speed
Graphtec (Low Tack)	45°	11	1	35 cm/s
Graphtec (High Tack)	45°	10	.30	64 cm/s
Roland	45°	60-70g	.25	25 cm/s



CAD-CUT[®] FASHION-FILM[®]

The industry's best T-shirt film

Matte White* Pantone White	Matte Gray 422 U	Matte Charcoal 430 C	Matte Black* Pantone Black
Matte Pastel Yellow 9020 U	Matte Maize 3945 U	Matte Yellow* 115 U	Matte Athletic Gold* 137 C
Matte Orange* Orange 021 C	Matte Texas Orange 7586 C	Matte Light Coral 16-1543 TPG	Matte Coral 17-1635 TCX
Matte Bright Red 1795 C	Matte Red* 200 C	Matte Cardinal 201 C	Matte Burgundy 222 C
Matte Maroon 5185 C	Matte Light Pink 13-2802 TPX	Matte Medium Pink* 204 C	Matte Pink 214 U
Matte Lilac 15-3620 TPX	Matte Amethyst 2086 U	Matte Purple 2665 C	Matte Light Blue P115-12 C
Matte Columbia 278 C	Matte Cyan Process Blue	Matte Royal* 19-4037 TPG	Matte Navy* 539 C
Matte Mint Blue 3242 C	Matte Bahama Blue 2197 U	Matte Teal P121-16 U	Matte Lime 2290 C
Matte Apple Green 360 U	Matte Kelly* 341 C	Matte Greenery 15-0343 TPG	Matte Dark Green 553 C
Matte Cream 12-0822 TPX	Matte Brown 7519 C	Neon Yellow 809 C	Neon Orange 804 C
Neon Punch 1787 C	Neon Pink* 806 C	Neon Raspberry 906 C	Neon Blue 285 C
Neon Green* 802 C	Metallic Black 19-3911 TPG	Metallic Rose 2338 U	Metallic Silver* 877 U
Vegas Gold* 467 C	Metallic Gold* 7756 U	Electric Pearl 11-1001 TPG	Electric Opal 12-6206 TPG
Electric Charcoal 10399 C	Electric Liquid Gold 7555 U	Electric Peach 489 U	Electric Atomic Orange 1535 C
Electric Copper 167 U	Electric Firecracker Red 7623 C	Electric Cranberry 202 C	Electric Cotton Candy 5165 U
Electric Magenta 233 U	Electric Grape Ice 7678 U	Electric Purple 2627 C	Electric Jet Stream Blue 654 C
Electric Indigo 19-3830 TPG	Electric Blue Frost 8260 C	Electric Teal 17-5024 TPG	Electric Sour Apple 366 C
Electric Green 7731 C	Electric Prism 7653 U	Electric Gold Prism 7502 C	*Available in 20"

stahls.com/fashion-film					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
15"	9.80	33.50	62.00	148.25	283.25
20"	11.85	44.00	82.50	199.75	386.25
15" Electric Colors	10.80	43.75	83.00	201.00	390.00



Time: 15 seconds
Temperature: 320°F
Pressure: Medium
Peel: Hot



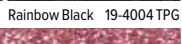
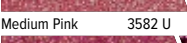
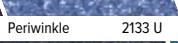
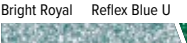
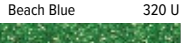
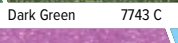
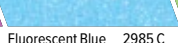
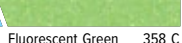
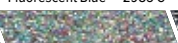
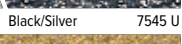
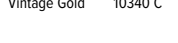
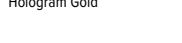
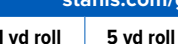
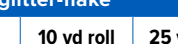
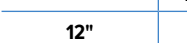
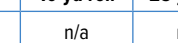
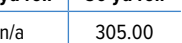
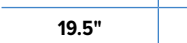
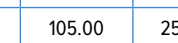
Cotton*
Polyester
Cotton/Poly Blends
Lycra®/Spandex

**For heat application on to cotton review application instructions online*

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	10	1	35 cm/s
Roland	45°	80-90g	.25	25-50 cm/s

CAD-CUT® GLITTER FLAKE™

Ideal for cheer and spirit wear

							
White	Pantone White	Rainbow White	9340 C	Black	Pantone Black	Rainbow Black	19-4004 TPG
							
Pale Yellow	460 U	Yellow Gold	457 C	Orange	1675 C	Rose Gold	17-1518 TPG
							
Copper	2311 C	Bronze	1815 C	Brown	19-1241 TPG	Coral	805 C
							
Rainbow Coral	7423 U	Red	187 C	Maroon	505 C	Light Pink	223 U
							
Medium Pink	3582 U	Pink	7433 C	Cherry	227 C	Hot Pink	228 C
							
Rainbow Plum	247 U	Plum	18-3230 TPG	Lavender	2587 U	Purple	2617 C
							
Eggplant	261 C	Periwinkle	2133 U	Columbia	542 U	Royal	542 U
							
Bright Royal	Reflex Blue U	Navy	395 U	Aqua	801 U	Beach Blue	320 U
							
Mint	571 U	Jade	563 C	Green	3288 C	Light Green	577 U
							
Kelly	356 C	Dark Green	7743 C	Fluorescent Yellow	372 C	Fluorescent Orange	170 C
							
Fluorescent Pink	230 C	Fluorescent Purple	2572 C	Fluorescent Blue	2985 C	Fluorescent Green	358 C
							
Silver	421 C	Hologram Silver	Light Multi	Black/Silver	7545 U	Black/Gold	4485 C
							
Vintage Gold	10340 C	Gold	871 C	Hologram Gold	Confetti	Confetti	Confetti
Confetti	Confetti	Confetti	Confetti	Confetti	Confetti	Confetti	Confetti

stahls.com/glitter-flake					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
12"	n/a	34.75	n/a	n/a	305.00
19.5"	14.00	55.00	105.00	256.25	497.50



Time: 10-12 seconds
Temperature: 290-302°F
Pressure: Medium
Peel: Hot



Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	10-25	1	30 cm/s
Roland	45°/60°	200-210g/160-200g	.25/.50	50 cm/s



CAD-CUT® PATTERNS

On trend, on demand

stahls.com/cc-patterns

	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20" Express Print®*	14.35	61.75	118.50	n/a



Time: 15-20 seconds

Temperature: 300°F

Pressure: Medium

Peel: Wait 5 seconds, peel warm



Cotton

Polyester

Cotton/Poly Blends

Lycra®/Spandex

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	11	1	35 cm/s
Roland	Premium Carbide 45°/60°	60-70g	.25/.50	25 cm/s



Time: 12 seconds

Temperature: 302°F

Pressure: Medium

Peel: Hot



Cotton

Polyester

Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	16	0	40 cm/s
Roland	45°	140g	.025	30 cm/s

20" ORAJET® Sign Vinyl**	10.30	41.25	72.25	175.25
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Cutter	Blade	Force	Offset	Speed
Graphtec	45°	10	0	40 cm/s
Roland	45°	70g	.35	24 cm/s

stahls.com/patterns-mask

	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20" Medium Tack Magic Mask®	5.65	17.75	28.75	n/a
20" High Tack Magic Mask®	6.70	22.00	36.25	n/a
12" ORATAPE®	1.80	8.25	15.50	35.00

*Magic Mask® required

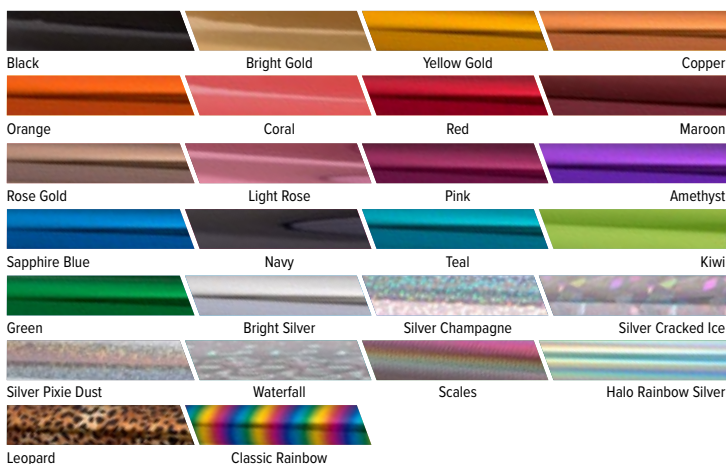
**ORATAPE® required

Rolls are 20" wide with 18" of printed surface



HEAT TRANSFER FOIL

Perfect for fashion-forward decoration



stahls.com/foil			
	Yellow Gold, Bright Silver, Bright Gold	Teal, Sapphire Blue, Orange, Copper, Rose Gold, Green, Pink, Red, Amethyst, Black, Navy, Maroon, Coral, Kiwi, Light Rose	Classic Rainbow, Rainbow Silver, Leopard, Silver Pixie Dust, Silver Waterfall, Silver Champagne, Silver Cracked Ice, Scales
12" x 25' roll	7.00	7.25	12.50
12" x 200' roll	25.75	n/a	n/a



Time: 8-10 seconds
Temperature: 300°F
Pressure: Firm
Peel: Cold



Cotton
 Polyester
 Cotton/Poly Blends

CAD-CUT[®] HEAT PRESS ADHESIVE

For long-lasting foil embellishments

stahls.com/adhesive				
	5 yd roll	10 yd roll	25 yd roll	50 yd roll
11.8"	23.75	40.25	87.75	170.00
20"	40.25	68.00	148.25	288.50



Time: 3-5 seconds
Temperature: 300°F
Pressure: Light
Peel: Hot



Cotton
 Polyester
 Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Roland	Premium Carbide 45°	60g	.225	20 cm/s

CAD-CUT® SILICONE DYE-BLOCK™

Eliminate dye migration today

White	11-0601 TPG	Gray	422 C	Black	19-0303 TPG	Red	19-1763 TPG
Sky Blue	298 C	Royal	18-3949 TPG	Kelly	18-6030 TPG		

stahls.com/silicone

	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20"	18.05	80.00	152.50	368.25	710.75



Time: 10-15 seconds

Temperature: 290°F

Pressure: Medium

Peel: Cold



Sublimated Polyester

Cotton

Polyester

Cotton/Poly Blends

Uncoated Nylon

Cutter	Blade	Force	Offset	Speed
Roland	45°/60°	120/140g	.225	20 cm/s

CAD-CUT® FLOCK II

Add texture and depth to designs

White	Pantone White	Black	Pantone Black	Light Gray	425 U	Charcoal	533 C
Light Yellow	012 U	Yellow	137 U	Orange	1665 C	Bright Red	187 C
Red	18-1657 TPG	Pink	233 U	Magenta	18-2143 TPG	Bordeaux	19-1725 TPG
Purple	2695 C	Royal	3591 C	Pacific Blue	2146 C	Navy	534 C
Pale Blue	7709 C	Turquoise	2228 U	Green	349 C	Lime Green	2298 U
Brown	477 C	Beige	7506 U				

stahls.com/flock2

	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20"	13.40	56.75	109.25	271.75	525.50



Time: 18 seconds

Temperature: 330°F

Pressure: Medium

Peel: Cold



Cotton

Polyester

Cotton/Poly Blends

Sublimated Polyester

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	13	.225	20 cm/s
Roland	45°	100g	.25	20 cm/s

CAD-CUT® HOLOGRAM

Bright lights and big impact

Black	7547 C	Orange	1595 U	Red	186 C	Pink	701 U
Purple	2602 C	Light Blue	5445 U	Blue	2738 U	Green	362 C
Silver	Warm Gray 1 U	Gold	156 C				

stahls.com/hologram

	1 yd roll	5 yd roll	25 yd roll
20"	9.55	37.50	168.25



Time: 10-15 seconds
Temperature: 320°F
Pressure: Firm
Peel: Cold



Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	15	1	40 cm/s
Roland	45°/60°	90-150g/90-130g	.25/.50	20-25 cm/s

CAD-CUT® CHROMA BLING

Unique iridescent vinyl



Blue Shift

stahls.com/reflect

	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20"	14.00	60.00	110.00	268.75	525.00



Time: 10 seconds
Temperature: 300°F
Pressure: Medium
Peel: Warm



Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	14	30	30 cm/s
Roland	45°	120g	.35	25 cm/s



CAD-CUT® HI-VIS COLOR REFLECT

Bright and vivid reflective designs

Black	2335 U	Yellow	619 U	Bronze	17-1336 TPG	Purple	18-3718 TPG
Navy	540 U	Blue	2152 C	Green	19-0309 TPG	Red	201 U
Pink	687 U						

stahls.com/hi-vis					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
24"	35.55	165.50	319.50	725.00	1,395.75



Time: 20 seconds
Temperature: 325-350°F
Pressure: Medium
Peel: Cold



Cotton
Polyester
Cotton/Poly Blends
Uncoated Nylon

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	13	0	25 cm/s
Roland	45°	130-140g	.025	40 cm/s

CAD-CUT® 3M™ SCOTCHLITE™ 5807

Meets ANSI/ISEA and EN 471 standards

Silver	428 U
--------	-------



Scotchlite™
Reflective Material

stahls.com/5807					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
16"	22.45	101.75	194.25	448.25	849.75
24"	31.15	145.25	280.25	636.25	1,225.75



Time: 10-20 seconds
Temperature: 325-350°F
Pressure: Firm
Peel: Cold



Cotton
Polyester
Cotton/Poly Blends
Nylon
Cordura®
Lycra®/Spandex

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12	1	50 cm/s
Roland	45°/60°	80g/100-140g	.25/.475	15-35 cm/s

CAD-CUT® REFLECTIVE II

Add reflective accents that get noticed

Silver Reflective 16-3915 TPG

stahls.com/reflect					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20"	13.95	59.25	108.25	260.75	484.25



Time: 10-12 seconds
Temperature: 290°F
Pressure: Medium
Peel: Hot



Cotton
Polyester
Cotton/Poly Blends
Uncoated Nylon

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12	0	30 cm/s
Roland	45°	60-90g	.25	30 cm/s

CAD-CUT® GLOW

Create glow-in-the-dark graphics

White/Lime

stahls.com/glow			
	1 yd roll	5 yd roll	25 yd roll
20"	24.20	110.50	493.00



Time: 10-15 seconds
Temperature: 305°F
Pressure: Medium
Peel: Warm



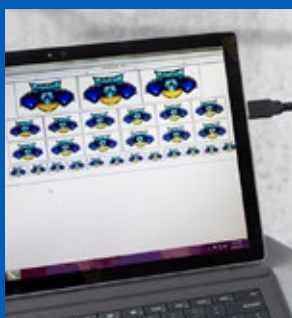
Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	10	0	35 cm/s
Roland	45°/60°	70-110g/40-90g	.25/.50	30 cm/s

COUNT ON CAD-COLOR®

PRINTABLE HEAT TRANSFER VINYL

STAHL'S® manufactures the most advanced line of printable digital materials in the industry, so you can confidently decorate anything with full color and finely-detailed designs. With a state-of-the-art adhesive backing and soft, lightweight materials engineered to stretch, there is a printable material for use on anything — from tees and tanks, to leather jackets, umbrellas, and beyond.



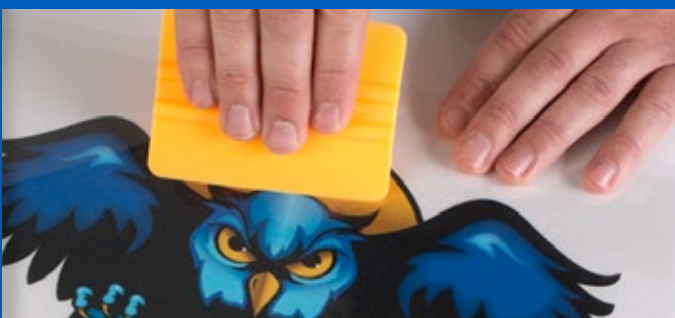
DESIGN



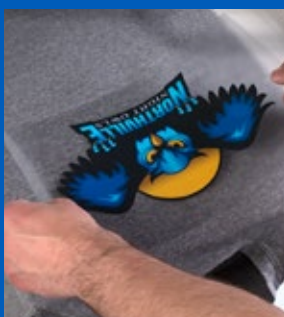
PRINT/CUT



WEED



MASK



HEAT APPLY

CAD-COLOR® SOFT OPAQUE

Light and soft to the touch

New

stahls.com/soft-opaque					
	1 yd roll	5 yd roll	10 yd roll	25 yd roll	50 yd roll
20"	11.90	49.30	90.00	210.10	400.00
30"	16.15	67.10	124.70	282.00	550.00

Recommended mask: Medium Tack Magic Mask®



Time: Tack 15 seconds
Temperature: 310°F
Pressure: Medium
Peel: Hot



Cotton
Polyester
Cotton/Poly Blends
Lycra®/Spandex

Cutter	Blade	Force	Offset	Speed
Roland	45°	50g	.25	30 cm/s

CAD-COLOR® GLITTER

Print full color bling designs



stahls.com/printable-glitter				
	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	15.00	64.50	121.25	289.75

Recommended mask: High Tack Magic Mask®



Time: 12 seconds
Temperature: 302°F
Pressure: Medium
Peel: Hot



Cotton
Polyester
Cotton/Poly Blends

Cutter	Blade	Force	Offset	Speed
Roland	45°	160g	.25	20 cm/s

CAD-COLOR[®] EXPRESS PRINT[®]

The most popular printable media

stahls.com/express-print

	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	10.25	38.75	74.75	180.25
30"	16.25	62.25	118.25	274.25
54"	33.75	124.25	236.50	548.50

Recommended mask: Medium Tack Magic Mask[®]



Time:
15-20 seconds

Temperature:
300°F

Pressure: Medium

Peel:
Wait 5 seconds,
peel warm

Polypropylene only:

Time:
15 seconds

Temperature:
250°F

Pressure: Medium

Peel: Hot



Cotton
Polyester
Cotton/Poly
Blends
Lycra[®]/Spandex
Polypropylene

Cutter	Blade	Force	Offset	Speed
Roland	45°/60°	70-80g	.225	50 cm/s

SUPERTEK[®] SUBLISTOP[™]

Inhibits dye migration



stahls.com/tek-sublistop

	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	15.50	74.75	140.75	334.00
40"	n/a	n/a	n/a	668.00

Recommended mask: Solutions[®] Mask



Time: Tack 5 seconds

Temperature: 280-300°F

Pressure: Medium

Peel: Warm, cover
and seal 5 seconds



Cotton
Polyester
Cotton/Poly Blends
Lycra[®]/Spandex
Nylon
Cordura[®]
Leather
Neoprene

Cutter	Blade	Force	Offset	Speed
Roland	45°	80-90g	.25	30 cm/s



SUPERTEK® OPAQUE

Stunning full color designs



stahls.com/tek-opaque				
	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	12.00	52.75	99.50	230.50
40"	n/a	n/a	n/a	461.00

Recommended mask: Solutions® Mask



Time: Tack 5 seconds
Temperature: 280-300°F
Pressure: Medium
Peel: Warm, cover and seal 5 seconds



Cotton
Polyester
Cotton/Poly Blends
Lycra®/Spandex
Nylon
Cordura®
Leather
Neoprene

Cutter	Blade	Force	Offset	Speed
Roland	45°	80-90g	.25	30 cm/s

SUPERTEK® GLOSS/MATTE CLEAR

Superior gloss or matte finishes



stahls.com/tek-gloss stahls.com/tek-matte				
	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	12.00	52.75	99.50	230.50

Recommended mask: Solutions® Mask



Time: Tack 5 seconds
Temperature: 280-300°F
Pressure: Medium
Peel: Cold, cover and seal 5 seconds



Cotton
Polyester
Cotton/Poly Blends
Lycra®/Spandex
Nylon

Cutter	Blade	Force	Offset	Speed
Roland	45°	80-90g	.25	30 cm/s



HEAT TRANSFER MASKS

Choose the right tack

SOLUTIONS® MASK

For use with TEK™ printable materials



stahls.com/solutions-mask			
	10M	20M	25 yd roll
23"	54.25	102.00	n/a
40"	n/a	n/a	202.75

LOW TACK MAGIC MASK®

For use with thick, non-stretch, printable materials

stahls.com/magic-mask		
	10 yd roll	25 yd roll
15"	35.50	83.75
20"	32.75	75.75
30"	68.00	158.50

MEDIUM TACK MAGIC MASK®

For use with Express Print®



stahls.com/magic-mask-medium				
	1 yd roll	5 yd roll	10 yd roll	25 yd roll
15"	n/a	n/a	21.75	50.25
20"	5.75	17.75	28.75	66.75
30"	n/a	n/a	43.25	100.25

HIGH TACK MAGIC MASK®

For use as a sturdy carrier for thick fabrics like Poly-TWILL™



stahls.com/magic-mask-high				
	1 yd roll	5 yd roll	10 yd roll	25 yd roll
20"	6.75	22.00	36.25	83.75

HEAT PRINT TECHNOLOGY EDUCATION

ANY WAY YOU WANT

STAHL'S® is the leader in all things Heat Print Technology with educational resources unmatched in the industry. Listen, watch, or learn hands-on with the experts in the format that's right for you — at home, work, or on the go. We've got options.



HEAT PRINT TECHNOLOGY - ON DEMAND

Watch while you heat press or listen on your daily commute. Our large library of video content and regular podcast episodes are at your fingertips to listen and learn on your own time.

- ▶ Podcast – Heat Press for Profit
- ▶ YouTube – STAHL'S' TV

HEAT PRINT TECHNOLOGY - ON THE ROAD

Our team of Heat Printing Experts like two things: sharing their years of heat printing experience and meeting our customers. Join them for an educational session at one of our locations, on the road in your neighborhood, and at various tradeshows around the country.

- ▶ Trade Shows
- ▶ Roadshow Learning Sessions
- ▶ Workshop Wednesdays & Workshop Weekends

HEAT PRINT TECHNOLOGY - LIVE!

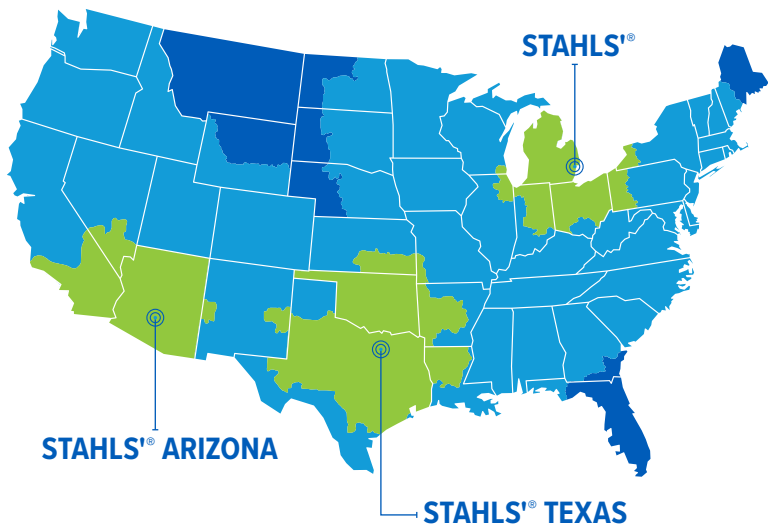
Join us in your pajamas from your living room or join us from your workspace to learn tips and tricks to keep your heat printing business up-to-date with everything from marketing tips and new design ideas to the latest product launches.

- ▶ FB Live
- ▶ Webinars

QUALITY & VALUE

DELIVERED DIRECT

Apparel decorators trust STAHL'S® – the inventor and #1 manufacturer of CAD-CUT® Heat Transfer Vinyl – for all their decoration needs. As the manufacturer, we control the quality of each product we offer. Our lab-certified materials meet or exceed industry standards, including durability, adhesion, color fastness, and CPSIA compliance. Because you're buying direct from the manufacturer, you can be confident you're getting the best product at the best price.



1 DAY

2 DAY

3 DAY



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